



SAFETY DATA SHEET

ALUSTAR 200

Section 1. Identification

GHS product identifier : ALUSTAR 200
Product code : 53-G 707 (20L), 53-G 708 (208L)
SDS no. : L-79E
Product type : Liquid.

Identified uses

Water-based alkaline cleaner/degreaser for non-ferrous alloys.

Manufacturer : Walter Surface Technologies Inc.
 Bio-Circle - A Division of Walter Surface Technologies Inc.
 810 Day Hill Road
 Windsor, CT 06095
 United States
 General Information: 18665925837
 info.us@walter.com
 www.walter.com

Emergency telephone number (with hours of operation) : INFOTRAC® 1-800-535-5053, Outside U.S.A. call collect: 1-352-323-3500
 24 hours/day, 7 days/week.

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 1
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger
Hazard statements : H314 - Causes severe skin burns and eye damage.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.
 P264 - Wash hands thoroughly after handling.

Response : P304 + P340 + P310 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
 P301 + P310 + P330 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 + P363 + P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician.
 P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several

Section 2. Hazards identification

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : P405 - Store locked up.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product code : 53-G 707 (20L), 53-G 708 (208L)

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Sodium cumenesulphonate	1 - 5	28348-53-0
2-Phosphonobutane-1,2,4-tricarboxylic acid	1 - 5	37971-36-1
Sodium metasilicate	1 - 5	6834-92-0
Alanine, N,N-bis(carboxymethyl)-, sodium salt	1 - 5	164462-16-2
Potassium hydroxide	0.1 - 1	1310-58-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 20 minutes. Chemical burns must be treated promptly by a physician.

Inhalation : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately.

Skin contact : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
phosphorus oxides
metal oxide/oxides
- Special protective actions for fire-fighters** : No special measures are required.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-Phosphonobutane-1,2,4-tricarboxylic acid Potassium hydroxide	AIHA WEEL (United States, 10/2011). TWA: 10 mg/m ³ 8 hours. Form: Aerosol ACGIH TLV (United States, 4/2014). CEIL: 2 mg/m ³ NIOSH REL (United States, 10/2013). TWA: 2 mg/m ³ 10 hours. OSHA PEL 1989 (United States, 3/1989). CEIL: 2 mg/m ³

- Appropriate engineering controls** : No personal respiratory protective equipment normally required. Avoid breathing dust/fume/gas/mist/vapors/spray. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Section 8. Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a NIOSH/MSHA approved respirator if there is a risk of exposure at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Transparent.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : 11 to 13
- Melting point** : 0°C (32°F)
- Boiling point** : 95°C (203°F)
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Density** : 1.05 to 1.07 g/ml @ 20°C (68°F)
- Solubility** : Soluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.
- VOC content (g/L)** : 0

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.

Section 10. Stability and reactivity

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials and acids.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Sodium metasilicate	LD50 Oral	Rat	1153 mg/kg	-
Potassium hydroxide	LD50 Oral	Rat	273 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Sodium metasilicate	Skin - Moderate irritant	Guinea pig	-	24 hours 250 mg	-
	Skin - Severe irritant	Human	-	24 hours 250 mg	-
Potassium hydroxide	Skin - Severe irritant	Rabbit	-	24 hours 250 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 1 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 50 mg	-
	Skin - Severe irritant	Guinea pig	-	24 hours 50 mg	-
	Skin - Severe irritant	Human	-	24 hours 50 mg	-

Sensitization

There is no data available.

Carcinogenicity

There is no data available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Sodium cumenesulphonate	Category 3	Not applicable.	Respiratory tract irritation
Sodium metasilicate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : Causes severe burns.

Ingestion : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

There is no data available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Sodium metasilicate	Acute EC50 33.53 mg/L Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
Potassium hydroxide	Acute LC50 2320 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
	Chronic NOEC 160 mg/L Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute LC50 80 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ALUSTAR 200	-	>80%; 28 to 100 day(s)	Readily

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
2-Phosphonobutane-1,2,4-tricarboxylic acid	-1.36	-	low

Mobility in soil




Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN3266	UN3266	UN3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium metasilicate)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium metasilicate)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium metasilicate)
Transport hazard class(es)	8 	8 	8 
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Additional information	-	-	-

AERG : 154

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Protect from freezing. Freezing will damage product and render it unusable.

Section 14. Transport information

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 311: Potassium hydroxide

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Sodium cumenesulphonate	1 - 5	No.	No.	No.	Yes.	No.
2-Phosponobutane-1,2,4-tricarboxylic acid	1 - 5	No.	No.	Yes.	Yes.	No.
Sodium metasilicate	1 - 5	No.	No.	No.	Yes.	No.
Alanine, N,N-bis(carboxymethyl)-, sodium salt	1 - 5	No.	No.	No.	Yes.	No.
Potassium hydroxide	0.1 - 1	No.	No.	No.	Yes.	No.

SARA 313

No products were found.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : None of the components are listed.

California Prop. 65

Section 15. Regulatory information

No products were found.

International lists

National inventory

Canada : All components are listed or exempted.

Europe : All components are listed or exempted.

Section 16. Other information

History

Date of issue mm/dd/yyyy : 11/30/2015

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Version : 1.2

Revised Section(s) : 2, 8, 16.

Prepared by : KMK Regulatory Services Inc.

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.