

### Section 1. Identification

**GHS product identifier** : HANG-ON  
**Product code** : 53-D 813 (500 mL), 53-D 816 (5L), 53-D 817 (20L)  
**SDS no.** : L-45E  
**Product type** : Liquid.

**Identified uses**

Adhesive lubricant.

**Manufacturer** : Walter Surface Technologies Inc.  
 Bio-Circle - A Division of Walter Surface Technologies Inc.  
 810 Day Hill Road  
 Windsor, CT 06095  
 United States  
 General Information: 18665925837  
 www.walter.com

**Emergency telephone number (with hours of operation)** : INFOTRAC<sup>®</sup> 1-800-535-5053, Outside U.S.A. call collect: 1-352-323-3500  
 24 hours/day, 7 days/week.

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 2  
 SKIN SENSITIZATION - Category 1  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
 AQUATIC HAZARD (LONG-TERM) - Category 2

**GHS label elements**

**Hazard pictograms** :



**Signal word** :

Danger

**Hazard statements** :

H225 - Highly flammable liquid and vapor.  
 H317 - May cause an allergic skin reaction.  
 H336 - May cause drowsiness and dizziness.  
 H411 - Toxic to aquatic life with long lasting effects.

**Precautionary statements**

**General** :

Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

## Section 2. Hazards identification

<b>Prevention</b>	<ul style="list-style-type: none"> <li>: P280 - Wear protective gloves. Wear eye or face protection.</li> <li>P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</li> <li>P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.</li> <li>P242 - Use only non-sparking tools.</li> <li>P243 - Take precautionary measures against static discharge.</li> <li>P233 - Keep container tightly closed.</li> <li>P271 - Use only outdoors or in a well-ventilated area.</li> <li>P273 - Avoid release to the environment.</li> <li>P261 - Avoid breathing vapor.</li> <li>P272 - Contaminated work clothing should not be allowed out of the workplace.</li> </ul>
<b>Response</b>	<ul style="list-style-type: none"> <li>: P391 - Collect spillage.</li> <li>P304 + P340 + P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.</li> <li>P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.</li> <li>P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.</li> <li>P333 + P313 - If skin irritation or rash occurs: Get medical attention.</li> </ul>
<b>Storage</b>	<ul style="list-style-type: none"> <li>: P405 - Store locked up.</li> <li>P403 - Store in a well-ventilated place.</li> <li>P235 - Keep cool.</li> </ul>
<b>Disposal</b>	<ul style="list-style-type: none"> <li>: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.</li> </ul>
<b>Hazards not otherwise classified</b>	<ul style="list-style-type: none"> <li>: None known.</li> </ul>

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Product code</b>	: 53-D 813 (500 mL), 53-D 816 (5L), 53-D 817 (20L)

### CAS number/other identifiers

**CAS number** : Not applicable.

Ingredient name	%	CAS number
Pentane Orange, sweet, ext.	30 - 60 0.1 - 1	109-66-0 8028-48-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately.
- Skin contact** : Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No known significant effects or critical hazards.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet or water-based fire extinguishers.

**Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

**Special protective actions for fire-fighters** : Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Pentane	<p><b>ACGIH TLV (United States, 2/2010).</b> TWA: 600 ppm 8 hours.</p> <p><b>NIOSH REL (United States, 6/2009).</b> CEIL: 1800 mg/m<sup>3</sup> 15 minutes. CEIL: 610 ppm 15 minutes. TWA: 350 mg/m<sup>3</sup> 10 hours. TWA: 120 ppm 10 hours.</p> <p><b>OSHA PEL (United States, 6/2010).</b> TWA: 2950 mg/m<sup>3</sup> 8 hours. TWA: 1000 ppm 8 hours.</p>

## Section 8. Exposure controls/personal protection

- Appropriate engineering controls** : Use only with adequate ventilation (typically 10 air changes per hour). If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. In case of insufficient ventilation, wear suitable respiratory equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Recommended: PVC, nitrile or neoprene gloves. (Permeation time > 8 hours)
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a NIOSH/MSHA approved respirator if there is a risk of exposure at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Light yellow.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : Not applicable.
- Flash point** : Closed cup: -21°C (-5.8°F)
- Evaporation rate** : Not applicable.

## Section 9. Physical and chemical properties

<b>Flammability (solid, gas)</b>	: Not applicable.
<b>Lower and upper explosive (flammable) limits</b>	: Lower: 1.4% Upper: 7.8%
<b>Vapor pressure</b>	: 65 kPa (487.54 mm Hg) [@ 20°C (68°F)]
<b>Vapor density</b>	: Not available.
<b>Density</b>	: 0.73 g/ml @ 20°C (68°F)
<b>Solubility</b>	: Insoluble in the following materials: cold water and hot water.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: 285°C (545°F)
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Kinematic (40°C (104°F)): 0.35 cm <sup>2</sup> /s (35 cSt)
<b>VOC content (g/L)</b>	: 402

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Pentane	LC50 Inhalation Vapor	Rat	364 g/m <sup>3</sup>	4 hours

#### Irritation/Corrosion

There is no data available.

#### Sensitization

There is no data available.

#### Carcinogenicity

There is no data available.

#### Specific target organ toxicity (single exposure)

## Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Pentane	Category 3	Not applicable.	Narcotic effects

### Specific target organ toxicity (repeated exposure)

There is no data available.

### Aspiration hazard

Name	Result
Pentane Orange, sweet, ext.	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Dermal contact. Eye contact. Inhalation. Ingestion.

### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No known significant effects or critical hazards.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

#### Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

### Potential chronic health effects

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.

## Section 11. Toxicological information

- Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

There is no data available.

## Section 12. Ecological information

### Toxicity

There is no data available.

### Persistence and degradability

There is no data available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Pentane	3.45	171	low
Orange, sweet, ext.	2.78 to 4.88	361	low

### Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUIDS, N.O.S. (Pentane)	FLAMMABLE LIQUIDS, N.O.S. (Pentane). Marine pollutant	FLAMMABLE LIQUIDS, N.O.S. (Pentane)
Transport hazard class(es)	3 	3  	3 
Packing group	II	II	II
Environmental hazards	No.	Yes.	No.
Additional information	-	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

AERG : 128

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Protect from freezing. Freezing will damage product and render it unusable.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## Section 15. Regulatory information

- U.S. Federal regulations** :
- TSCA 8(a) PAIR: Pentane
  - TSCA 8(a) CDR Exempt/Partial exemption: Not determined
  - United States inventory (TSCA 8b): All components are listed or exempted.
  - Clean Water Act (CWA) 307: Phosphorodithioic acid, mixed O,O-bis(1,3-dimethylbutyl and iso-Pr) esters, zinc salts
  - Clean Air Act (CAA) 112 regulated flammable substances: Pentane
- Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed
- Clean Air Act Section 602 Class I Substances** : Not listed
- Clean Air Act Section 602 Class II Substances** : Not listed
- DEA List I Chemicals (Precursor Chemicals)** : Not listed
- DEA List II Chemicals (Essential Chemicals)** : Not listed

## Section 15. Regulatory information

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Fire hazard  
Immediate (acute) health hazard

#### Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Pentane Orange, sweet, ext.	30 - 60 0.1 - 1	Yes. Yes.	No. No.	No. No.	Yes. Yes.	No. No.

### State regulations

**Massachusetts** : The following components are listed: Pentane

**New York** : None of the components are listed.

**New Jersey** : The following components are listed: Pentane

**Pennsylvania** : The following components are listed: Pentane

### California Prop. 65

No products were found.

### International lists

#### National inventory

**Australia** : All components are listed or exempted.

**Canada** : All components are listed or exempted.

**China** : All components are listed or exempted.

**Europe** : All components are listed or exempted.

**New Zealand** : All components are listed or exempted.

**Philippines** : All components are listed or exempted.

**Republic of Korea** : All components are listed or exempted.

## Section 16. Other information

### History

**Date of issue mm/dd/yyyy** : 12/15/2014

**Version** : 1

**Prepared by** : KMK Regulatory Services Inc.

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

## Section 16. Other information

UN = United Nations

**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.