

PRODUCT DATA SHEET

SikaWrap® Hex-117 C

CARBON FIBER FABRIC FOR STRUCTURAL STRENGTHENING

PRODUCT DESCRIPTION

SikaWrap Hex 117C is a unidirectional carbon fiber fabric. Material is field laminated using either Sikadur 300/Hex 300, Sikadur 301 or Sikadur 330 epoxy to form a carbon fiber reinforced polymer (CFRP) used to strengthen structural elements.

USES

SikaWrap® Hex-117 C may only be used by experienced professionals.

Load increases

- Increased live loads in warehouses
- Increased traffic volumes on bridges
- Installation of heavy machinery in industrial buildings
- Vibrating structures
- Changes of building utilization

Seismic strengthening

- Column wrapping
- Masonry walls
- Damage to structural parts
- Aging of construction materials
- Vehicle impact
- Fire

Change in structural system

- Removal of walls or columns
- Removal of slab sections for openings

Design or construction defects

- Insufficient reinforcements
- Insufficient structural depth

CHARACTERISTICS / ADVANTAGES

- Lightweight fabric ideal for confined spaces
- Used for shear, confinement or flexural strengthening
- Flexible, can be wrapped around complex shapes
- High strength
- Non-corrosive
- Alkali resistant
- Low aesthetic impact

PRODUCT INFORMATION

Fiber Type	0° (unidirectional)
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Packaging	Rolls: 24 in. (0.6 m) x 300 ft. (91.4 m)
Shelf Life	10 years in original packaging
Storage Conditions	Store dry at 40–95 °F (4–35 °C)
Dry Fibre Density	0.065 lb./in ³ (1.8 g/cc)
Area Density	9.0 osy (300 gsm)
Dry Fibre Tensile Strength	550,000 psi (3,793 MPa)
Dry Fibre Modulus of Elasticity in Tension	34 x 10 ⁶ psi (234,000 MPa)
Dry Fibre Elongation at Break	1.5 %

TECHNICAL INFORMATION

Nominal Ply Thickness	Design Value 0.02 in. (0.51 mm)	73 °F (23 °C) 50 % R.H.
Tensile Strength	Design Value 1.05 x 10 ⁵ psi (724 MPa)	(ASTM D3039) 73 °F (23 °C) 50 % R.H.
	Design Value (per Inch Width) 2,000 lbs/layer (9.3kN)	(ASTM C7565) 73 °F (23 °C) 50 % R.H.
Tensile Modulus	Design Value 8.2 x 10 ⁶ psi (56,500 MPa)	(ASTM D3039) 73 °F (23 °C) 50 % R.H.
Tensile % Elongation	Design Value 1.0 %	(ASTM D3039) 73 °F (23 °C) 50 % R.H.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Surface must be clean and sound. It may be dry or damp, but free of standing water and frost. Remove dust, laitance, grease, curing compounds, impregnations, waxes, foreign particles, disintegrated materials and other bond inhibiting materials from the surface. Consult Sikadur® Hex 300 and Sikadur® 330 technical data sheets for additional information on surface preparation. Existing uneven surfaces must be filled with an appropriate repair mortar. The adhesive strength of the concrete must be verified after surface preparation by random pull-off testing (ACI 503R) at the discretion of the engineer. Minimum tensile strength, 200 psi (1.4 MPa) with concrete substrate failure.

Preparation Work: Concrete - Blast clean, shotblast or use other approved mechanical means to provide an open roughened texture. In certain applications and at the engineer's discretion, the intimate contact between the substrate and the fabric may be determined to be non-critical. In these cases, a thorough cleaning of the substrate using low pressure sand or water blasting is sufficient.

Mixing

Consult Sikadur® Hex 300 or Sikadur® 330 technical data sheet for information on epoxy resin.

APPLICATION METHOD / TOOLS

SikaWrap® Hex-117 C can be applied using wet or dry lay-up methods.

Dry Lay-Up: Apply the mixed Sikadur® 330 or Sikadur® 301 epoxy resin directly onto the substrate at a rate of 40–50 ft²/gal. (32–40 mils), depending on the surface profile. Carefully place the fabric into the resin with gloved hands and smooth out any irregularities or air pockets using a plastic laminating roller. Allow the resin to squeeze out between the rovings of the fabric. If more than one layer of fabric is required apply additional Sikadur® 330 or Sikadur® 301 at a rate of 100 ft²/gal. (16 mils, 0.4 mm) and repeat as above. Apply a final coat of Sikadur® 330 or Sikadur® 301 to the exposed surface at a rate of 160 ft²/gal. (10 mils).

Wet Lay-Up: Seal the prepared concrete surface using Sikadur® 300/Hex 300 or Sikadur® 301. Material may be applied by spray, brush or roller. SikaWrap® Hex-117 C can be impregnated using Sikadur® 300/Hex 300 epoxy

or Sikadur® 301. For best results, the impregnation process should be accomplished using an automated saturation device. Once saturated, apply fabric to the sealed concrete surface and smooth out any irregularities or air pockets using a plastic laminating roller. If required, apply additional layers of fabric while epoxy on previous layer is still tacky. For overhead or vertical applications, prime concrete with Sikadur® 330 to improve tack. Saturate fabric with Sikadur® 300/Hex 300 or Sikadur® 301. Coat the exposed surface of final fabric layer using Sikagard® 670W or Sikagard® 62. Installation of SikaWrap® Products should be performed only by specially trained approved contractors.

Tooling and Finishing

Fabric can be cut to appropriate length by using a commercial quality heavy duty scissor. Since dull or worn cutting implements can damage, weaken or fray the fiber, their use should be avoided. Consult MSDS for proper handling procedures.

LIMITATIONS

- Design calculations must be made and certified by an independent licensed professional engineer.
- System is a vapor barrier. Concrete should not be encapsulated in areas of freeze/thaw.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LOCAL RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

KEEP CONTAINER TIGHTLY CLOSED •KEEP OUT OF REACH OF CHILDREN •NOT FOR INTERNAL CONSUMPTION •FOR INDUSTRIAL USE ONLY •FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always

read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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