



Revision Number: 007.0

Issue date: 08/04/2014

1. PRODUCT AND COMPANY IDENTIFICATION

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|----------------------------|---------------------------------------------------------------------------|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product name: | LOCTITE EA 445 A RESIN known as FIXMSTR FC MIX CUP AAM - RESIN | IDH number: | 901729 |
| Product type: | Epoxy resin | Item number: | 39089_150345N |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067 | Contact information: | Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------------------------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Prevention: | Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|-----------------------------------------------|-------------|-------------|
| Epoxy resin | Proprietary | 30 - 60 |
| Aluminium hydroxide | 21645-51-2 | 30 - 60 |
| Titanium dioxide | 13463-67-7 | 5 - 10 |
| Epoxy resin | Proprietary | 1 - 5 |
| Distillates, petroleum, heavy thermal cracked | 64741-81-7 | 0.1 - 1 |
| Ethylene glycol | 107-21-1 | 0.1 - 1 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. |
| Unusual fire or explosion hazards: | Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. |
| Hazardous combustion products: | Oxides of carbon. Acids. Aldehydes. Irritating vapors. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
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| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. |

7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. Refer to Section 8.
- Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|-----------------------------------------------|----------------------------------------------------------------------|------------------------------------------------------------------------------|-----------|-------|
| Epoxy resin | None | None | None | None |
| Aluminium hydroxide | 10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction. | None | None |
| Titanium dioxide | 10 mg/m3 TWA | 15 mg/m3 PEL Total dust. | None | None |
| Epoxy resin | None | None | None | None |
| Distillates, petroleum, heavy thermal cracked | None | None | None | None |
| Ethylene glycol | 100 mg/m3 Ceiling Aerosol. | None | None | None |

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Paste
- Color:** White
- Odor:** Mild
- Odor threshold:** Not available.
- pH:** Not applicable
- Vapor pressure:** Negligible
- Boiling point/range:** > 149 °C (> 300.2 °F)
- Melting point/ range:** Not available.
- Specific gravity:** 1.68
- Vapor density:** Not available.
- Flash point:** > 93 °C (> 199.4 °F) Tagliabue closed cup
- Flammable/Explosive limits - lower:** Not available.
- Flammable/Explosive limits - upper:** Not available.
- Autoignition temperature:** Not available.
- Evaporation rate:** Not available.
- Solubility in water:** Slight
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** 0.47 %; 7.9 g/l

Viscosity: 0.04 % (value for resin and hardener together)
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

Hazardous decomposition products: Oxides of carbon. Acids. Aldehydes. Irritating vapors.

Incompatible materials: Strong bases. Strong oxidizing agents. Strong acids.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|-----------------------------------------------|-------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| Epoxy resin | None | Allergen, Irritant |
| Aluminium hydroxide | Oral LD50 (RAT) = > 5,000 mg/kg | Irritant, Lung, Respiratory |
| Titanium dioxide | None | Irritant, Respiratory, Some evidence of carcinogenicity |
| Epoxy resin | None | Irritant, Allergen |
| Distillates, petroleum, heavy thermal cracked | None | No Target Organs |
| Ethylene glycol | Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (RABBIT) = 9,530 mg/kg | Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|-----------------------------------------------|----------------|-----------------|------------------------------------------|
| Epoxy resin | No | No | No |
| Aluminium hydroxide | No | No | No |
| Titanium dioxide | No | Group 2B | No |
| Epoxy resin | No | No | No |
| Distillates, petroleum, heavy thermal cracked | No | Group 2B | No |
| Ethylene glycol | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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Issue date: 08/04/2014

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