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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SF 7640 known as REAR WIN DFGR TB KT - PRIMER	IDH number:	901507
Product type:	Activator	Item number:	21351_194455
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
n-Hexane	110-54-3	60 - 100
2-Ethylhexanoic acid	149-57-5	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

- Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
- Storage:** For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
n-Hexane	50 ppm TWA (SKIN)	500 ppm (1,800 mg/m3) PEL	None	None
2-Ethylhexanoic acid	5 mg/m3 TWA Inhalable fraction and vapor.	None	None	None

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
Color: Green
Odor: Aliphatic
Odor threshold: Not available.
pH: Not available.
Vapor pressure: 132 mm hg (20 °C (68°F))
Boiling point/range: 69 °C (156.2 °F)
Melting point/ range: Not available.
Specific gravity: 0.7
Vapor density: 3.0
Flash point: -14 °C (6.8 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: 1.2 %
Flammable/Explosive limits - upper: 7.7 %
Autoignition temperature: Not available.
Evaporation rate: 9.2
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.
VOC content: Not available.
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	This product may be fatal if it is swallowed. May cause an aspiration hazard if swallowed. Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
n-Hexane	Oral LD50 (RAT) = 24 mg/kg Oral LD50 (RAT) = 43.5 mg/kg Oral LD50 (RAT) = 28,710 mg/kg Dermal LD50 (RABBIT) = > 2,000 mg/kg Inhalation LC50 (RAT, 4 h) = 73860 ppm	Developmental, Irritant, Lung, Nervous System, Reproductive
2-Ethylhexanoic acid	Oral LD50 (RAT) = 1.6 g/kg Oral LD50 (RABBIT) = 1.3 g/kg Dermal LD50 (RABBIT) = 1,260 mg/kg	Developmental, Eyes, Irritant, Liver, Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
n-Hexane	No	No	No
2-Ethylhexanoic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable. This product contains a component or components identified as hazardous under 40 CFR 261.24. D018: Benzene (Check TCLP Level).

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Hexanes
Hazard class or division: 3
Identification number: UN 1208
Packing group: II
DOT Hazardous Substance(s): Benzene, Hexane

International Air Transportation (ICAO/IATA)

Proper shipping name: Hexanes
Hazard class or division: 3
Identification number: UN 1208
Packing group: II
Exceptions: May Qualify as Consumer Commodity, ID8000, (Not more than 500 ml)

Water Transportation (IMO/IMDG)

Proper shipping name: HEXANES
Hazard class or division: 3
Identification number: UN 1208
Packing group: II
Marine pollutant: Hexane
Exceptions: Limited quantity (Not more than 5 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). n-Hexane (CAS# 110-54-3).
CERCLA Reportable quantity: n-Hexane (CAS# 110-54-3) 5,000 lbs. (2,270 kg)
Benzene (CAS# 71-43-2) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

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