



Revision Number: 006.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SF 7649 PRIMER known as LOCTITE® 7649™ PRIMER	IDH number:	209715
Product type:	Accelerator	Item number:	21348
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CONTENTS UNDER PRESSURE.
EXTREMELY FLAMMABLE AEROSOL.
CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
AEROSOLS	1
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Acetone	67-64-1	60 - 100
Isobutane	75-28-5	10 - 30
2-Ethylhexanoic acid	149-57-5	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get immediate medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.
Unusual fire or explosion hazards:	Contents under pressure. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not puncture or incinerate pressurized containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate protective equipment and clothing during clean-up. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Do not puncture or incinerate pressurized containers. Refer to Section 8.

Storage:

For safe storage, store at or below 49 °C (120.2 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None
Isobutane	1,000 ppm STEL	None	None	None
2-Ethylhexanoic acid	5 mg/m3 TWA Inhalable fraction and vapor.	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	aerosol
Color:	Green
Odor:	Acetone
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	172 mm hg (68 °F (20°C))
Boiling point/range:	133 °F (56.1 °C)
Melting point/ range:	Not available.
Specific gravity:	0.7936
Vapor density:	2.0
Flash point:	-20 °C (-4°F) Estimated
Flammable/Explosive limits - lower:	Not available.

Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: 1.9 (Ether = 1)
Solubility in water: Soluble
Partition coefficient (n-octanol/water): Not available.
VOC content: 1.48 %; 11.7 g/l EPA Method 24
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: None under normal processing.
Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials: Strong oxidizing agents. Acids.
Reactivity: Not available.
Conditions to avoid: Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal disturbances.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Acetone	Oral LD50 (RABBIT) = 5,340 mg/kg Oral LD50 (RAT) = 5,800 mg/kg Oral LD50 (RAT) = 9,800 mg/kg Dermal LD50 (RABBIT) = 20,000 mg/kg Inhalation LC50 (RAT, 8 h) = 50.1 mg/l Inhalation LC50 (RAT, 4 h) = 76 mg/l	Blood, Central nervous system, Irritant, Reproductive
Isobutane	Inhalation LC50 (RAT, 15 min) = 570000 ppm	Cardiac, Central nervous system, Lung
2-Ethylhexanoic acid	Oral LD50 (RAT) = 1.6 g/kg Oral LD50 (RABBIT) = 1.3 g/kg Dermal LD50 (RABBIT) = 1,260 mg/kg	Developmental, Eyes, Irritant, Liver, Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Acetone	No	No	No
Isobutane	No	No	No
2-Ethylhexanoic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	D001: Ignitable. This product may contain traces of: D018: Benzene. However this product is only classifiable as hazardous waste if it exhibits the characteristics of toxicity as shown by the toxicity characteristic leaching procedure (TCLP). Under RCRA, it is the responsibility of the end user of this product to determine whether it meets this criteria at the time of disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Aerosols, flammable
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Aerosols, flammable
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	ID8000, (Not more than 30 kg), May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name:	AEROSOLS
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis
CERCLA Reportable quantity:	Acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg) Isobutane (CAS# 75-28-5) 100 lbs. (45.4 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

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