



# LOCTITE® All-Purpose Spray Adhesive

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## PRODUCT DESCRIPTION

LOCTITE® All-Purpose Spray Adhesive provides the following product characteristics:

<b>Technology</b>	Solvent based
<b>Chemical Type</b>	Rubber
<b>Appearance</b>	Milky white viscous liquid
<b>Cure</b>	Air dry
<b>Application</b>	Bonding-maintenance
<b>Specific Benefit</b>	<ul style="list-style-type: none"> <li>• Fast tack</li> <li>• Resists water and humidity</li> <li>• Repositionable or permanent bond</li> <li>• Adheres to both porous and non-porous materials</li> <li>• Will not bleed through surfaces</li> <li>• Safe on all surfaces</li> <li>• VOC compliant</li> <li>• Non-shrinking</li> </ul>

LOCTITE® All-Purpose Spray Adhesive is an all-purpose, pressure sensitive, spray adhesive that allows both permanent and repositionable bonding. Typical applications include paper, fabric, leather, cardboard, polystyrene foam, foam rubber, foil, metal, most plastics, rubber, felt, cork, glass and wood.

## TYPICAL PROPERTIES

Specific Gravity @ 25 °C 0.71  
Flash Point - See MSDS

## GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).**

## Directions for use

1. Provide adequate ventilation.
2. For best performance part surfaces should be clean and free of grease.
3. Mask areas that should not be coated.
4. Shake can thoroughly before use.
5. **NOTE:** This product does not require a ball agitator.
6. Best results are obtained when the product is at room temperature.
7. **For a repositionable bond**, apply a uniform coat to one surface. After a few seconds, press sprayed item to surface. To reposition sprayed item, start at a corner and peel back. Allow 1 minute to dry.

8. **For a permanent bond**, apply a medium coat to both surfaces. Allow to dry 1 minute before bonding together. For more porous surfaces, bond them while they are slightly wet. Allow 1 minute to dry.

## Clean-up

1. Turn can upside-down and spray to clear nozzle.
2. Clean hands with hand cleaners.

## Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

## Storage

The product is classified as flammable and must be stored in an appropriate manner in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry location. Storage information may also be indicated on the product container labelling.

**Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

## Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\mu\text{m} / 25.4 = \text{mil}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{MPa} \times 145 = \text{psi}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

## Note

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and

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