



TECHNICAL DATA SHEET

Rustlick B In-Process Corrosion Inhibitor

DESCRIPTION

Rustlick B is a water-soluble corrosion inhibitor for short-term use. It protects against flash rusting and no cleaning is required before painting or plating. It can be used for sand blasting or vibratory finishing.

APPLICATIONS

- For short-term corrosion prevention

MATERIALS COMPATIBILITY

- Recommended for ferrous metals only

PHYSICAL PROPERTIES

<i>Concentrate Color</i>	Clear blue
<i>Dilute Color</i>	Clean light blue
<i>pH at 10%</i>	9.6
<i>Specific Gravity</i>	1.1
<i>Density</i>	9.1 lbs/gal (1089 kg/m ³)
<i>Flash Point</i>	204°F (96°C)
<i>Boiling Point</i>	212°F (100°C)
<i>Chlorine</i>	None
<i>Mineral Oil</i>	0%
<i>Refractometer Readings</i>	10:1 = 4.0 20:1 = 2.0 30:1 = 1.3

DILUTION RATIOS

- Hydrostatic and immersion testing, rinsing, washing, tumbling..... 10:1 – 30:1

AVAILABLE IN

1 gal.....	73011
5 gal.....	73051
55 gal.....	73551

HEALTH AND SAFETY

Refer to SDS (Safety Data Sheet) for complete information on health and safety on our web site at www.3M.com.

For additional information please contact our Customer Service Department at 800-GO 3M.