



# JCM 200 auto

### Mag Drill unit up to 2 [50] in[mm]

Light, smart, fully automatic 2-speed machine. Saves time and expense in the workshop and on the construction site.

Product number: 7 270 46 61 12 0

#### Details

- > Time and cost savings in large volume drilling due to digitally controlled drill feed.
- Predictable work times on contract and serial work due to repeatable and consistent drilling times.
- Universal operation, such as tapping in manual machine mode using forward/reverse and the MT3 interface.
- > High-power motor with stable speed.

- > Electronic speed control.
- > High magnetic holding force.
- > Convenient magnetic holding force display.
- > Integrated coolant tank.
- > Motion sensor.
- > Control pads in the field of view.
- > \* optional using accessory.
- > \*\* only in manual machine operation

#### Price includes

- 1 coolant tank
- 1 chip hook
- 🧹 1 drift
- 🖌 1 case

#### Product feature

- Magnet monitor system
- ✓ Automatic drill feed
- Electronic speed reduction
- Speed-controlled tacho electronics

- 🖊 1 safety strap
  - 1 pilot pin 4 1/8 in (105 mm)
- 🖊 1 chip guard
- Magnet holding force gauge
- Reversible
- Memory function
- 🖌 Tip sensor



# Application

Mag base drilling metal up to 1-3/8 in dia.	**
Mag base drilling metal up to 2 in dia.	**
Twist drills with drill chuck	*
Spiral drilling with MT fitting	**
Tapping	**
Countersinking	**
Reaming	**
Fully automatic drilling	**
Performing overhead work	*
Installation work	**
Workshop jobs	**
	★ suitable

★★ well suitable



### Technical data

### TECHNICAL DATA

Power consumption	1,200 W
Power output	610 W
Load speed: 1st gear	130 - 260 rpm
Load speed: 2nd gear	260 - 520 rpm
Tool mount	MT 3
Carbide cutter max. dia.	2 [50] in[mm]
HSS cutter max. dia.	1-5/8 [40] in[mm]
Cutter max. drilling depth	2 [50] (3 [75] )* in[mm]
Twist drill max. dia.	3/4 [18] /7/8 [23] ** in[mm]
Tapping	5/8 in [M 16]**
Max. countersinking dia.	2 [50] ** in[mm]
Reaming max. dia.	7/8 [23] ** in[mm]
Cutter holder	3/4 in straight shank
Cutter change	tool-free
Stroke	5-11/16 [145] in[mm]
Total stroke range	12-3/8 [315] in[mm]
Magnetic holding force	2810 [12,500] lbs[N]
Magnetic base dimensions	7-11/16 [195] x 3-9/16 [90] in[mm]
Cable with plug	13.1 [4] ft[m]



35.71 [16.20] lbs[kg]

## Application examples

