

Swellstop Primer Adhesive

Description	Swellstop Primer is used for adhering Sika® Greenstreak's Swellstop strip-applied waterstop to concrete.														
Where to Use	Swellstop Primer is used in conjunction with Sika® Greenstreak's Swellstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.														
Typical Data															
Coverage	One gallon of Swellstop Primer Adhesive yields 800-900 feet of Swellstop installation.														
Cure Mechanism	Allow the primer to dry for a minimum of 2 hours until it is tack-free.														
Packaging	Available in 1 gallon and 1 quart pails.														
	Properties <table> <tr> <td>Color</td><td>Dark brown to black</td></tr> <tr> <td>Odor</td><td>Aromatic solvent order when wet, none when dry</td></tr> <tr> <td>% Solids</td><td>36 +/-2% by weight (ASTM C771)</td></tr> <tr> <td>VOC Content</td><td>568 g/L less water and exempt solvent (EPA Method 24)</td></tr> <tr> <td>Specific Gravity</td><td>0.88+/-0.05 g/cm³ (ASTM D297)</td></tr> <tr> <td>Weight per Gallon</td><td>7.3 +/-0.5 pounds/gallon</td></tr> <tr> <td>Viscosity</td><td>1000-4000 cps (ASTM D2196)</td></tr> </table> <p>*RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.</p>	Color	Dark brown to black	Odor	Aromatic solvent order when wet, none when dry	% Solids	36 +/-2% by weight (ASTM C771)	VOC Content	568 g/L less water and exempt solvent (EPA Method 24)	Specific Gravity	0.88+/-0.05 g/cm ³ (ASTM D297)	Weight per Gallon	7.3 +/-0.5 pounds/gallon	Viscosity	1000-4000 cps (ASTM D2196)
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How to Use															
Surface Prep	Apply only to cured, dry concrete surfaces. Prepare the application area by removing all loose particles and dirt.														
Application	Brush apply a 2" wide coat of Swellstop Primer Adhesive along the joint. Allow to dry for a minimum of 2 hours. Swellstop Primer Adhesive and Swellstop Waterstop should be applied on the same day.														
Shelf Life	12 months minimum when stored in the unopened, original packaging in warehouse conditions.														
Storage	After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F.														
Product Conditioning	Temperature not to exceed 90°F.														

KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY • FOR PROFESSIONAL USE ONLY

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