

ROAD WORTHY SHOP TESTED OEM APPROVED

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new!

THE NORTON SPEEDGRIP TRUCK LINE

The Norton SpeedGrip TRUCK LINE is a complete offering of Urethane and Epoxy Adhesives and fillers to meet the most demanding bonding and repair requirements of the truck collision repair industry. Tested and proven at the OEM level from adhesives for panel bonding to some of the industry's most durable and easy to sand filler material to make your cosmetic repairs fast and flawless, Norton has it all.

Count on Norton to help you deliver the results your customers demand.



NORTON

SMC/FRP Fiberglass Repair and Panel Bonding

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP and fiberglass. All products provide the same outstanding performance on all materials. Just select the working time that best fits your needs.

OEM APPROVED



Three Work Windows

SMC/Fiberglass Repair Adhesive – 3 Minutes

Two-part urethane used to bond backup strips and patches to SMC, FRP and fiberglass.

- Fast cure time
- Automatic mixing
- Outstanding sag resistance
- Best choice for bonding headlight buckets
- Achieves maximum work strength fast
- Use 18 Element Mixing Nozzle #04627
- OEM Approved Pliogrip® adhesive 7773

SMC/Fiberglass Repair Adhesive – 10 Minutes

Two-part urethane used to adhere SMC, FRP and fiberglass body panels to each other and to metal frames (metal must be primed with two part primer).

- Automatic mixing
- Outstanding sag resistance
- Longer work time for bonding fenders and hoods
- Use 18 Element Mixing Nozzle #04627
- OEM Approved Pliogrip® adhesive 7779

SMC/Fiberglass Repair Adhesive – 35 Minutes

Two-part urethane used to adhere SMC, FRP and fiberglass body panels to each other and to metal frames (metal must be primed with two part primer).

- Automatic mixing
- Outstanding sag resistance
- Longer work time for big jobs
- Use 18 Element Mixing Nozzle #04627
- OEM Approved Pliogrip® adhesive 7770

400ml 1:1 Cartridge

PART NUMBER	DESCRIPTION	PLIOGRIP® NUMBER	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME	CASE
04671	SMC/Fiberglass Urethane Adhesive - 3	7773	3 minutes	3-1/2 minutes	10 minutes	30 minutes	6
04672	SMC/Fiberglass Urethane Adhesive - 10	7779	10 minutes	17 minutes	30 minutes	1 hour	6
04673	SMC/Fiberglass Urethane Adhesive - 35	7770	35 minutes	50 minutes	1-1/2 hours	3 hours	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

600ml 1:1 Cartridge

PART NUMBER	DESCRIPTION	PLIOGRIP® NUMBER	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME	CASE
04677	SMC/Fiberglass Urethane Adhesive - 3	7773	3 minutes	3-1/2 minutes	10 minutes	30 minutes	6
04678	SMC/Fiberglass Urethane Adhesive - 10	7779	10 minutes	17 minutes	30 minutes	60 minutes	6
04679	SMC/Fiberglass Urethane Adhesive - 35	7770	35 minutes	50 minutes	90 minutes	3 hours	6

USE APPLICATOR GUN #41397-PNEUMATIC

TIMES WILL INCREASE AS TEMPERATURES DECREASE.

TIMES SHOWN ABOVE ARE AT 77F/25C.

FULL CURE TIME IS 24 HOURS BUT THIS MAY BE ACCELERATED WITH HEAT.

DO NOT APPLY POLYESTER BASED PUTTY/FILLERS ON URETHANE PRODUCTS.

IF POLYESTER PUTTY/FILLER MUST BE USED, SKIM COAT OVER THE SPEEDGRIP REPAIR AREA USING SPEEDGRIP RIGID REPAIR ADHESIVE #04675 OR SPEEDGRIP FLEXIBLE REPAIR ADHESIVE #04676.



SMC/FRP Fiberglass Panel Bonding

Superior two-part epoxy SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.



Panel Bonding Adhesive – 90 Minutes

Two-part epoxy used to bond Steel, Aluminum, SMC, FRP and fiberglass body panels to each other and to metal frames (no primer required).

- Automatic mixing
- Outstanding sag resistance
- Longest work time for bonding large areas, i.e. hoods and roof caps
- Minimal odor
- Glass beads for adequate spacing
- Use 24 Element Mixing Nozzle #04628
- Pliogrip® Adhesive



400ml 2:1 Cartridge

PART NUMBER	DESCRIPTION	SIZE	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME	CASE
04674	Epoxy Panel Bonding Adhesive	400ml 2:1 cartridge	90 minutes	4 hours	8 hours	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

TIMES WILL INCREASE AS TEMPERATURES DECREASE.

TIMES SHOWN ABOVE ARE AT 77F/25C.

FULL CURE TIME IS 24 HOURS BUT THIS MAY BE ACCELERATED WITH HEAT.

 **Ask your Norton Jobber for Details**

PLIOGRIP® ADHESIVE MANUFACTURED BY ASHLAND INC., COLUMBUS, OH • © PLIOGRIP, REGISTERED TRADEMARK, ASHLAND INC.



HOW MUCH TIME CAN YOU SAVE WITH NORTON SPEEDGRIP TRUCK LINE ADHESIVES?

TRY A LET'S TALK SHOP CLINIC AND SEE. EXPERIENCE NORTON HIGH PERFORMANCE FOR YOURSELF. AT A LET'S TALK SHOP CLINIC, SHOP PROS CAN ACTUALLY GET A CHANCE TO SEE HOW GOOD NORTON PRODUCTS ARE...UNDER REAL SHOP CONDITIONS...AGAINST ANY OTHER PRODUCT ON THE JOB. ASK YOUR NORTON REPRESENTATIVE HOW YOU CAN ATTEND ONE, EITHER IN YOUR OWN SHOP OR AT A LOCAL JOBBER.

SMC/FRP Fiberglass Repair

Norton SpeedGrip/PLIOGRIP® Fiberglass Matting adhesive is a low viscosity two-part urethane specially formulated to saturate the fiberglass mat for large repairs where extra reinforcement is needed or to saturate the fiberglass cloth for any repair where conformability is critical.



Fiberglass Matting Adhesive

A low viscosity two-part urethane used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature allows the SpeedGrip Truck Line Fiberglass Matting Adhesive to also be used for filling cracks, channels and areas restricting or prohibiting the application of an adhesive bead.

- Use 24 element Mixing Nozzle #04628
- OEM Approved Pliogrip® adhesive 7779-L

Fiberglass Mat

Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680 to patch larger holes, cracks, tears, punctures and splits in SMC, FRP and fiberglass panels.

- For reinforcing SMC, FRP and fiberglass repairs
- Perfect for large repairs where extra reinforcement is needed

Fiberglass and SMC Cloth

For reinforcing SMC, FRP and fiberglass repairs. Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680.

- Excellent for any backup repair – large or small
- Conforms to any shape

PART NUMBER	DESCRIPTION	SIZE	OPEN TIME	SANDING OR PAINTING TIME	CASE
04680	Fiberglass Matting Adhesive	400ml 1:1 cartridge	10 minutes	45 minutes	6
04690	Fiberglass Mat	36" X 38" (9.5 sq. ft.)	–	–	6
04691	Fiberglass and SMC Cloth	36" X 38" (9.5 sq. ft.)	–	–	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Applicator Gun and Mixing Nozzle Guide

NORTON OFFERING	PART NUMBER	SIZE	18 ELEMENT MIXING NOZZLE #04627	24 ELEMENT MIXING NOZZLE #04628	PNEUMATIC GUN 400ml #41396	MANUAL GUN 400ml #41398	PNEUMATIC GUN 600ml #41397
Epoxy Panel Bonding Adhesive	04674	400ml		●	●	●	
Epoxy Rigid Repair Adhesive and Filler	04675	400ml		●	●	●	
Epoxy Flexible Repair Adhesive and Filler	04676	400ml		●	●	●	
Fiberglass Matting Adhesive	04680	400ml		●	●	●	
SMC/Fiberglass Repair Adhesive	04671	400ml	●		●	●	
SMC/Fiberglass Repair Adhesive	04672	400ml	●		●	●	
SMC/Fiberglass Repair Adhesive	04673	400ml	●		●	●	
SMC/Fiberglass Repair Adhesive	04677	600ml	●				●
SMC/Fiberglass Repair Adhesive	04678	600ml	●				●
SMC/Fiberglass Repair Adhesive	04679	600ml	●				●

FOR TECHNICAL HELP: 1 866 879-3761

Rigid Parts Repair

Quickly repair SMC, FRP, fiberglass and rigid plastic parts. Designed for easy sanding and excellent feather edging, this product is a proven adhesive and filler for all rigid parts.

techtip

Use the urethane adhesive for the back side of a repair and use the epoxy adhesive to finish the front side of the repair.



Rigid Parts Epoxy Repair Adhesive and Filler

Two-part SpeedGrip epoxy used to repair SMC, FRP, fiberglass and other rigid plastic parts. Formulated to finish the front side of rigid repairs used over the top of urethane adhesives.

- Automatic mixing
- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
- Formulated for excellent feather edge
- Use 24 element Mixing Nozzle #04628

PART NUMBER	DESCRIPTION	SIZE	WORK TIME	SANDING OR PAINTING TIME	CASE
04675	Rigid Parts Epoxy Adhesive	400ml 1:1 cartridge	6 minutes	12 minutes	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Flexible Plastic Parts Repair

Quickly repair any flexible plastic part. Designed for easy sanding and excellent feather edging, this product is a proven adhesive and filler for all flexible parts.

Ask your Norton Jobber for Details



Flexible Parts Epoxy Repair Adhesive and Filler

Two-part SpeedGrip epoxy used to repair most plastic parts, including bumper covers and other plastic body panels. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives. Use TPO Adhesion Promoter #04625 for System II plastics.

- Automatic mixing
- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
- Formulated for excellent feather edge
- Flexible through a wide range of temperatures
- Use 24 element Mixing Nozzle #04628

Adhesion Promoter for TPO Repair

A specially designed adhesion promoter for use in all System II repairs. It is compatible with SpeedGrip Truck Line Flexible Parts Repair product #04676. Do not use for SMC, FRP or fiberglass repairs. Apply one light coat after each sanding step.

- Provides good adhesion of filler materials to TPO-type substrates (System II)
- Easy to use and apply
- Dry time = 10 minutes

PART NUMBER	DESCRIPTION	SIZE	WORK TIME	SANDING OR PAINTING TIME	CASE
04676	Flexible Parts Epoxy Adhesive	400ml 1:1 cartridge	6 minutes	12 minutes	6
04625	Adhesion Promoter for TPO Repair	330 grams aerosol	-	-	12

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Accessories



Pneumatic Applicator Gun for 400 ml

Air operated applicator gun designed for use with SpeedGrip Truck Line 400ml cartridges. 1:1 and 2:1 mixing ratios.



Manual Applicator Gun for 400 ml

Heavy duty manual applicator gun designed for use with SpeedGrip Truck Line 400ml cartridges. 1:1 and 2:1 mixing ratios.



Pneumatic Applicator Gun for 600 ml

Air operated applicator gun designed for use with SpeedGrip Truck Line 600ml cartridges. 1:1 mixing ratio.



Mixing Tip Square

Mixing nozzle for double cartridges. It ensures a perfect mixture of the two components and avoids introducing air.



Structural Backing Patch

Combination of fiberglass cloth, fiberglass reinforcing tape and release film designed to provide additional strength to the repair.



Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

PART NO.	DESCRIPTION	PKG.	CASE
41396	Pneumatic Applicator Gun for 400ml	1	1
41398	Manual Applicator Gun for 400ml	1	1
41397	Pneumatic Applicator Gun for 600ml	1	1

PART NO.	DESCRIPTION	PKG.	CASE
04627	Mixing Tip Square 18 Element (blue)	6	60
04628	Mixing Tip Square 24 Element (green)	6	6
04631	Structural Backing Patch	6	6
04632	Nylon Reinforcing Tape	6	6

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Solvents

Plastic Parts Cleaner

A selected combination of solvents that remove wax, grease, and silicone from all plastic and rubber parts. This cleaner is safe for use on all types of plastics and does not leave any residue.

PART NUMBER	DESCRIPTION	SIZE	CASE
04623	Plastic Parts Cleaner	1 quart	12
82780	Universal Adhesive Cleaner	1 quart	12

Universal Adhesive Cleaner

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with a squirt dispenser.



NOTHING SAYS NORTON LIKE THE END RESULT

HEADQUARTERS:
Saint-Gobain Abrasives, Inc.
Automotive Sales
1 New Bond Street
Worcester, MA 01615-0008
Phone: (508) 795-5000
Fax: (508) 795-2794

IN THE UNITED STATES:
Saint-Gobain Abrasives, Inc.
2770 West Washington Street
Stephenville, TX 76401-3799
Phone: 1 800 456-8444
Fax: 1 888 383-2249

IN CANADA:
Saint-Gobain Abrasives Canada Inc.
PO Box 3008, 3 Beach Road
Hamilton, ON L8L 7Y5
Phone: 1 800 263-6565
Fax: 1 800 850-5816

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