

# Cotton Fiber Quick Change Discs

Remove small welds, blend machine tool marks, debur, break edges and finish.

## PRIMARY APPLICATIONS

### Aircraft/Aerospace

Deburring edges and blending mill marks on aluminum skins for fuselage/wings.

### Food Service

Blend and finish stainless steel kitchen components.

### Automotive

Grind and blend spot welds on galvanized steel auto frames.

### General Fabrication

Grinding and blending stainless/aluminum.

## PRODUCT FEATURES

- No smearing on titanium and stainless steel
- Grinds and finishes in one step
- Smooth controlled grinding action
- Non-loading on aluminum, kevlar and other composites
- Long life
- Superior surface finishing
- Outlasts coated quick change discs by a minimum 10:1 saving you time and money!

### TIP!

QC Disc specifications should be ordered one or two grain sizes coarser than standard resin fiber discs. Example: A80 grit coated disc should be substituted with A54 or coarser, QC Disc.

For optimum use: use 2" pad with 3" disc and 1-1/2" pad with 2" disc.

Rubber holder pads available on page 24.



Popular sizes and specifications in stock.  
Shipped in 48 hours.

Diameter	Maximum Safe RPM
1"	40,000
1-1/2"	30,000
2"	30,000
3"	20,000
<ul style="list-style-type: none"> <li>• <b>Button Type:</b> R, S and P</li> <li>• <b>Grain Size:</b> A24*, A36, A54, A80, A120, A180+, A320+</li> <li>• <b>Grain Type:</b> Aluminum Oxide, Silicon Carbide</li> <li>• <b>Specification:</b> XF-Extra Flexible F - Flexible M - Medium (stiff)</li> </ul>	
<p>* available in medium bond only + available in flexible bond only</p>	